

AMENDMENTS TO THE CLAIMS:

This listing of claims replaces all prior versions and listings of claims in the application:

Listing of Claims:

1-59 (Cancelled)

60. (New) An abrasive sheet product comprising a sheet-form base having an array of fastener elements integrally molded with the base on a first side thereof, and abrasive particles extending from a substrate laminated to a second side thereof, the product formed by a process comprising

providing an apparatus including

a cylindrical mold roll rotatable about an axis and defining fastener element-shaped mold cavities at a peripheral surface thereof,

a cylindrical pressure roll having a resilient, conformable surface arranged to engage said mold roll at a nip and to form a mold gap at said nip for forming said base web, the pressure roll constructed to apply operating pressure to force the resin into said cavities, and

an extruder die to introduce molten resin to said nip,

passing a substrate having extending abrasive particles through the nip with the molten resin such that the resilient surface of the pressure roll conforms in the vicinity of the abrasive particles to protect the abrasive particles as they pass through the nip, thereby

forming fastener elements integral with a base web on a broad side of the substrate.